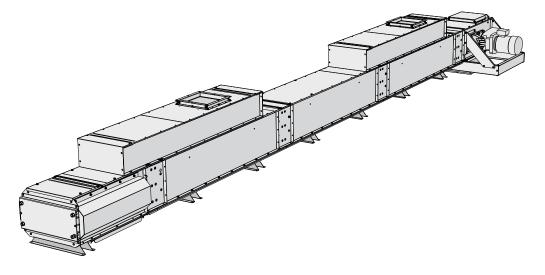




Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the H-LINE are designed for plants with intense operation all year round.





The bottom conveyor KTHb is adapted in terms of capacity to transport material from storage bins/silos or from another Skandia bottom conveyor to a Skandia belt & bucket elevator. When feeding from a storage bin/silo a raised inlet is used that is self-regulating, which prevents overfilling.

## STANDARD EQUIPMENT:

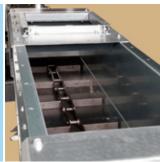
- > Direct-mounted gearbox motor with support frame
- > Pop up overloading flap/inspection hatch with safety switch
- > Outlet hopper for the drive
- > Chain tensioner with variable end face for extra cleanliness
- > Bottom clean out hatch in tail end
- > Journalled chain return rollers of steel
- > Permanently lubricated bearings
- Chain and flight of steel with clean-out flight of PE (polyethylene)
- > Plastic wearing surfaces on top of the bottom plate

## **ACCESSORIES:**

- > Self-regulating raised inlet/Inlet hopper
- > Weather cover for gearbox motor
- > Connections, hoppers & valves for different needs
- Chain guard
- > Inspection glass for intermediate sections
- > Capacity slide for fine-grained materials



Pop up overloading flap/inspection hatch with safety switch.

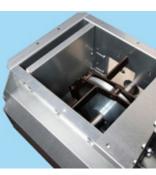


Self-regulating raised inlet.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

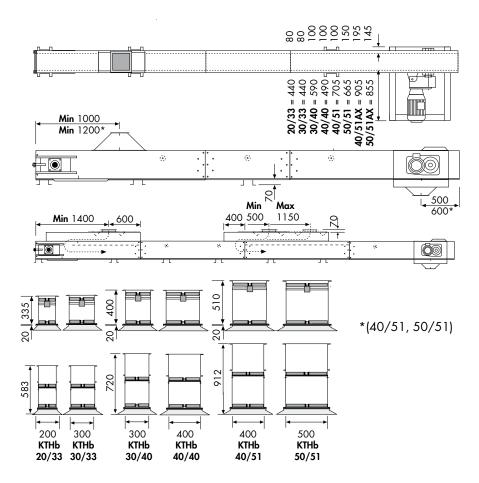






Variable end face for extra cleanliness.

## KTHb DIMENSIONAL DRAWING



All drawings are available in CAD format.

KTHb BOTTOM CONVEYOR		<b>20/33</b> 60 t/h	<b>30/33</b> 80 t/h	<b>30/33</b> 100 t/h	<b>30/40</b> 120 t/h	<b>40/40</b> 150 t/h	<b>40/51</b> 200 t/h	<b>50/51</b> 250 t/h	<b>50/51</b> 300 t/h	
Capacity for 750 kg/m³	t/h	56-60	<i>7</i> 6-82	94-100	117-124	141-154	188-204	235-255	284-304	
Capacity	m³/h	<i>75</i> -80	101-109	125-133	156-165	188-205	251-272	313-340	379-405	
Speed	rpm	43-46	38-41	47-50	37-39	32-35	24-26	24-26	29-31	
Chain speed	m/s	0.57-0.61	0.51-0.55	0.63-0.67	0.62-0.65	0.53-0.58	0.51-0.55	0.51-0.55	0.62-0.66	
Conveyor chain, type		M80		M80-M112		M80-M160		M112-M224		
Pitch/ultimate tensile strength	mm/kN	100/80		100/80-112		100-125/80-160		160/112-224		
Chain sprocket, teeth	pcs	•	8		1	10		8		
Flight, material	) 	Steel								
Intermediate section, width/height	mm		200/335 300/400 400/400 400/510		500/510					
Plate thickness drive, side plate/bottom plate	mm	5.0/2.0			6.0/2.0		7.0/2.5	8.0/2.5		
Plate thickness tail end/intermediate section, side/bottom plate	mm	2.5/2.0		3.0	/2.0		4.0/2.5			
Thickness, plastic bottom	mm	8.0								
hlet and outlet hoppers	mm	3.0/m180 3.0/m250 3.0/m300 3.0/m350 3.0/m400								
ATEX class (standard equipment)		II 2D/OD								
				3						