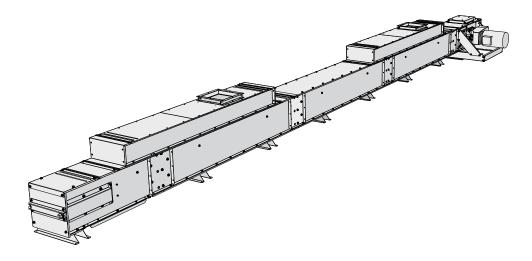




Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.





The bottom conveyor KTIFb is adapted in terms of capacity to transport material from storage bins/silos or from another Skandia bottom conveyor to a Skandia belt & bucket elevator. When feeding from a storage bin/silo a raised inlet is used that is self-regulating, which prevents overfilling.

STANDARD EQUIPMENT:

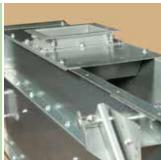
- > Direct-mounted gearbox motor with support frame
- > Pop up overloading flap/inspection hatch with safety switch
- > Outlet hopper for the drive
- > Chain tensioner with variable end face for extra cleanliness
- > Bottom clean out hatch in tail end
- Chain return rollers of PA6G (Polyamide Glass Fibre Reinforced)
- > Permanently lubricated bearings
- > Chain and flight of steel with flight casing of PE (polyethylene)

ACCESSORIES:

- > Self-regulating raised inlet/Inlet hopper
- Weather cover for gearbox motor
- > Connections, hoppers & valves for different needs
- Chain quard
- > Inspection glass for intermediate sections
- > Capacity slide for fine-grained materials



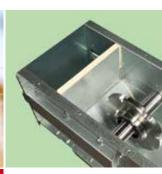
Direct-mounted gearbox motor with support frame.



Self-regulating raised inlet.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

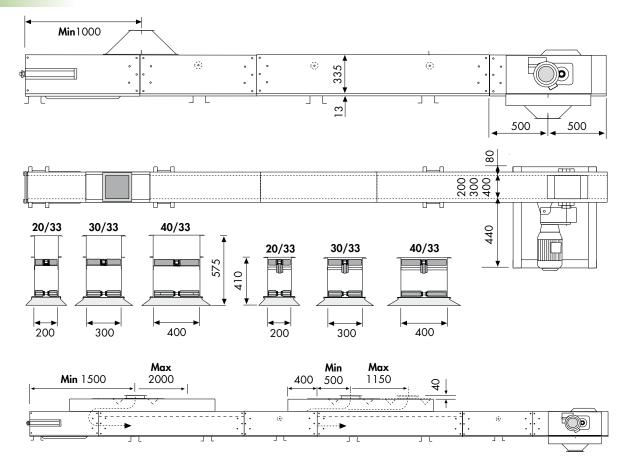




Variable end face for extra cleanliness.

KTIFb

DIMENSIONAL DRAWING



All drawings are available in CAD format.

KTIFb Bottom Conveyor		20/33 40 t/h	20/33 60 t/h	30/33 80 t/h	30/33 100 t/h	40/33 120 t/h	40/33 150 t/h
Capacity for 750 kg/m³	t/h	41-45	56-60	76-82	94-100	111-122	145 - 150
Capacity	m^3/h	55-60	75-80	101-109	125-133	148-163	193 - 199
Speed	rpm	32-35	43-46	38-41	47-50	43-47	50 - 52
Chain speed	m/s	0.43-0.47	0.57-0.61	0.51-0.55	0.63-0.67	0.57-0.63	0.67 - 0.69
Conveyor chain, type		M80					
Pitch/ultimate tensile strength		100 mm/80 kN					
Chain sprocket, teeth	pcs	•		3	3		
Flight, material				Steel/	Plastic		
Intermediate section, width/height	mm	200/335		300/335		400/335	400/335
Plate thickness drive, side plate/bottom plate	mm	•		5.0,	/2.5		
Plate thickness tail end/intermediate section, side/bottom plate	mm	•		2.5,	/2.5		
Inlet and outlet hoppers	mm	3.0/□180		3.0/□250		3.0/□300	3.0/□300
ATEX class (standard equipment)		•		II 2D	/OD		

